Imen Polymer Chemie Co.

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TECHNICAL DATA SHEET

ImPol 41200(141b)

Application: ImPol 41200(141b) is a formulated polyol, to be used in

production of continuous panels, 30 - 120 mm thickness

ImPol 41200(141b) to be used in combination with ImIso 370 (MDI)

Specification Appearance

And Typical Viscosity at 25 ° C **Properties** Density at 25 ° C

liquid

approx. 5000 mPas approx. 1.05 g/cm³

Processing
Conditions And
Performance

ImPol 41200(141b)

Dimethylcyclohexylamine (Polycat 8)

1.8 26

100

8 pbw bw

pbw

HCFC 141b ImIso 370

127.8 pbw

Ratio(Isocyanate/Polyol)

1

CUP test(done by hand-mix in the labratory)

- Material temperature

25 ° C

- Cup weight: - Polyol

40 g 40 g

- Parameter

- Cream time

- Isocyanate

10±1 sec.

- Gel time

43±5 sec.

- Free rise density

 $38\pm2 \text{ kg/m}^3$

Shelf life

Shelf life is guaranteed for 6 months.

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Safety	Please pay attention to the safety data sheet.
Information	It contains handling information. It is advisable to avoid directly skin contact with freshly produced polyurethane, because of the fact that in case of not covered polyurethane the surface may obtain traces of starting and successive products which are e.g. dangerous to health or have irrigating, cauterising and/or sensitising properties.
Preparation	Before using, this polyol has to be <u>mixed very well</u> .
Packing	ImPol 41200(141b) will be delivered in 200 kgs net drums.
Storage	ImPol 41200(141b) can be stored approx. 6 months, if storage in moisture-tight drums. Recommended storage temperature: between +15° and +25° C.